



Ball Aerospace: GmAPD* Thermal Management Study



*Geiger-mode Avalanche Photodiode

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Background

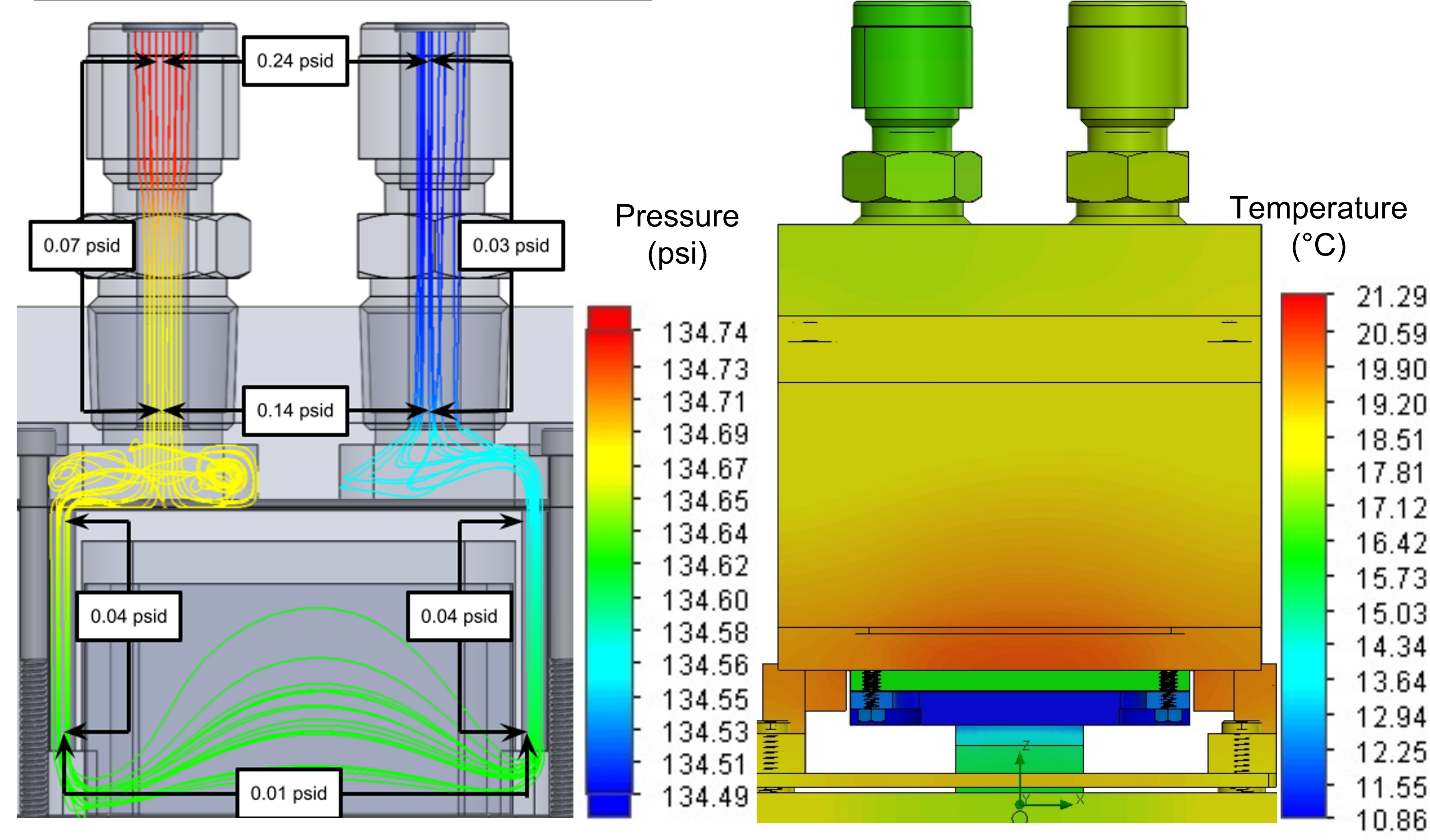
- Advanced LiDAR (Light Detection and Ranging) used for tactical airborne applications sensor requires a large amount of heat removal
- Size constraints require a compact cooling solution
- System integration provides pre-existing liquid coolant of (Polyalphaolefin) PAO
- Previous generations of cooling systems have applied damaging forces to the sensor

Objectives/Requirements

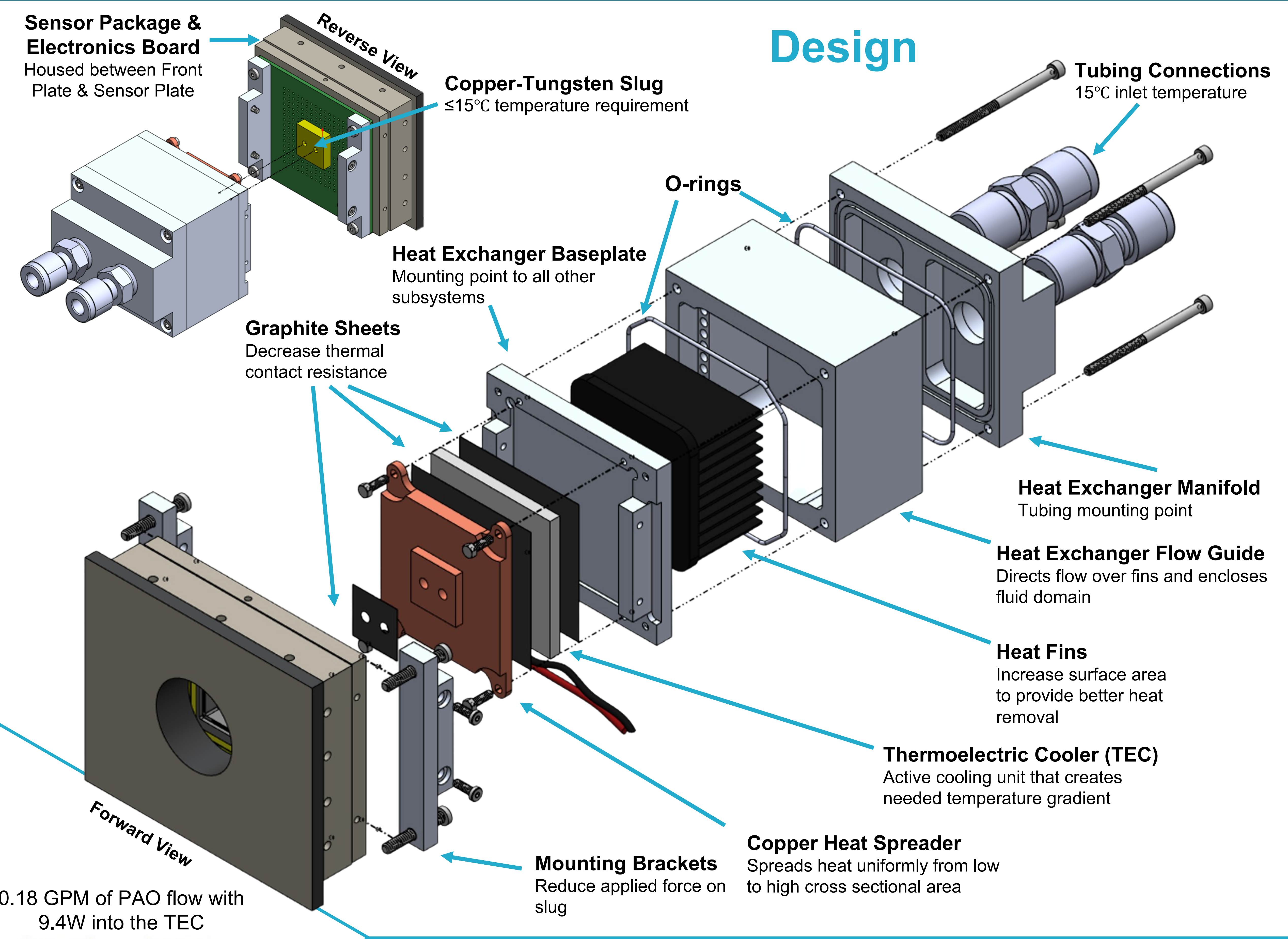
- 23 watts removed from 0.6"x0.6" sensor
- ≤ 15°C must be maintained on the slug interface
- Cooling fluid provided is 15°C
- Must fit in a 2.07"x2.29"x3.68" space constraint
- Design for a factor of safety of 2 for slug torque

Simulation/Analysis

Fluid	Flowrate (gpm)	TEC Power (W)	Slug Temp (°C)
PAO	0.18	9.4	14.83
PAO	0.18	62.2	4.27
PAO	0.44	62.0	1.33
Water	2.2	57.0	-5.21
Test	2.2	60	-3.3



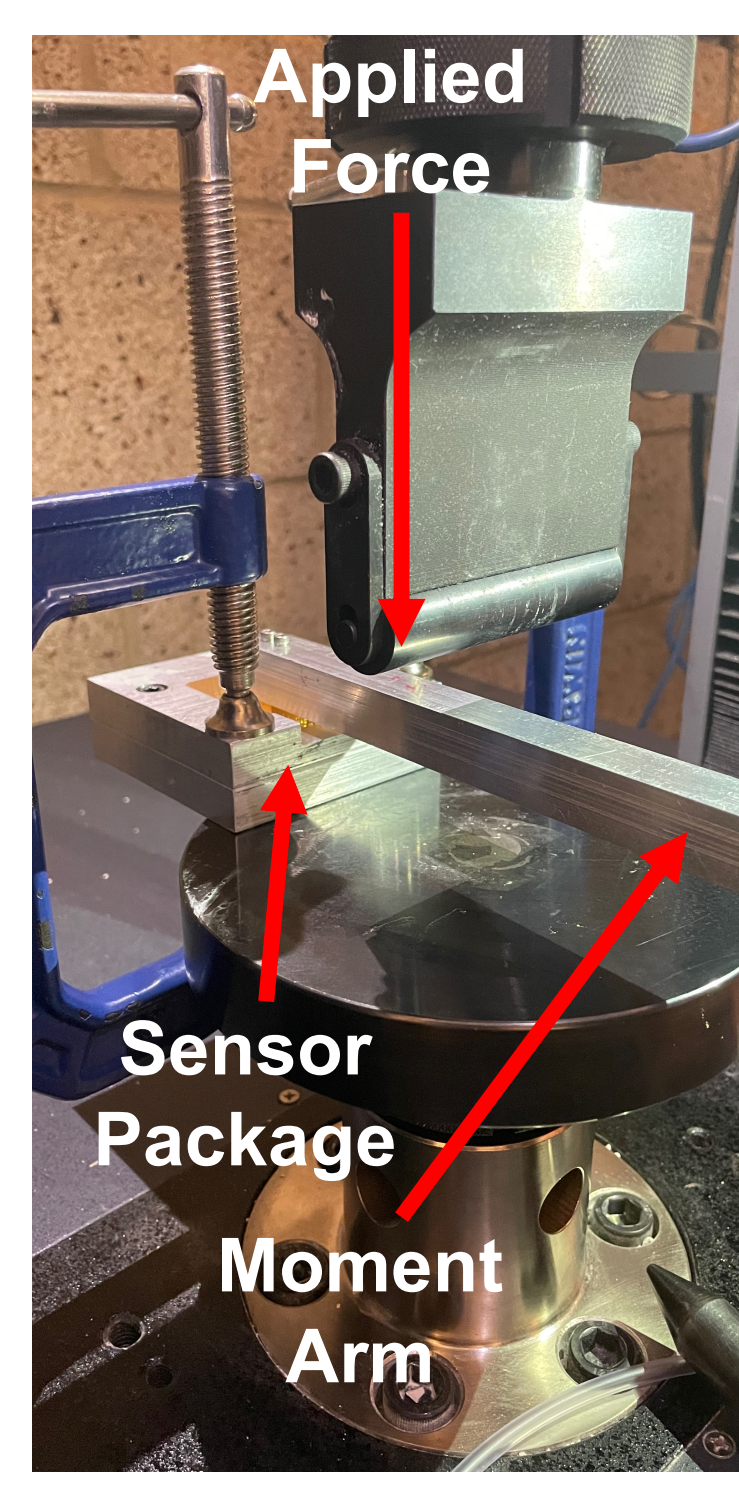
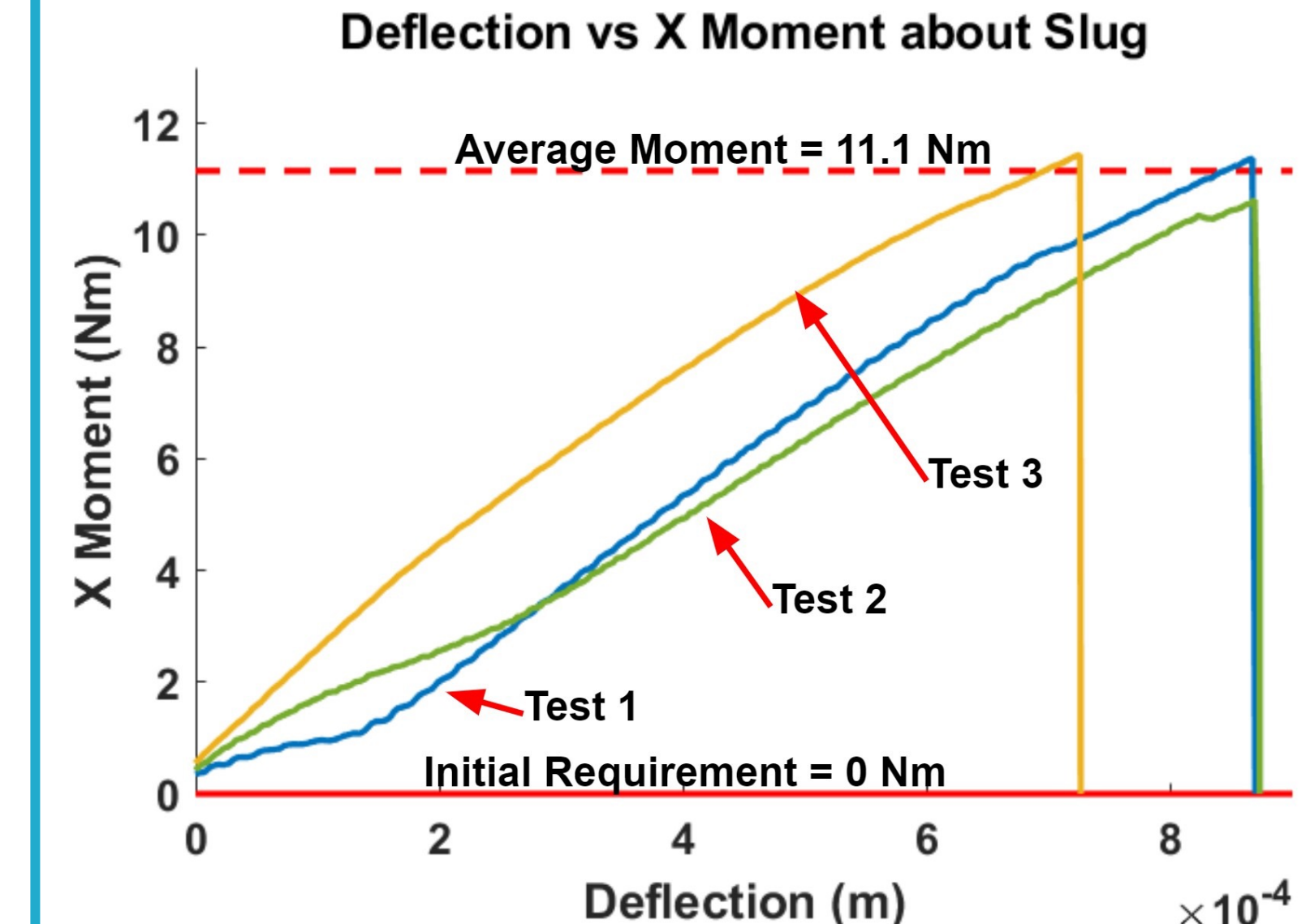
- Able to meet cooling requirements with 9.4W electrical input at minimum coolant flowrate
- Temperature difference of 10 °C between testing and consumer applications



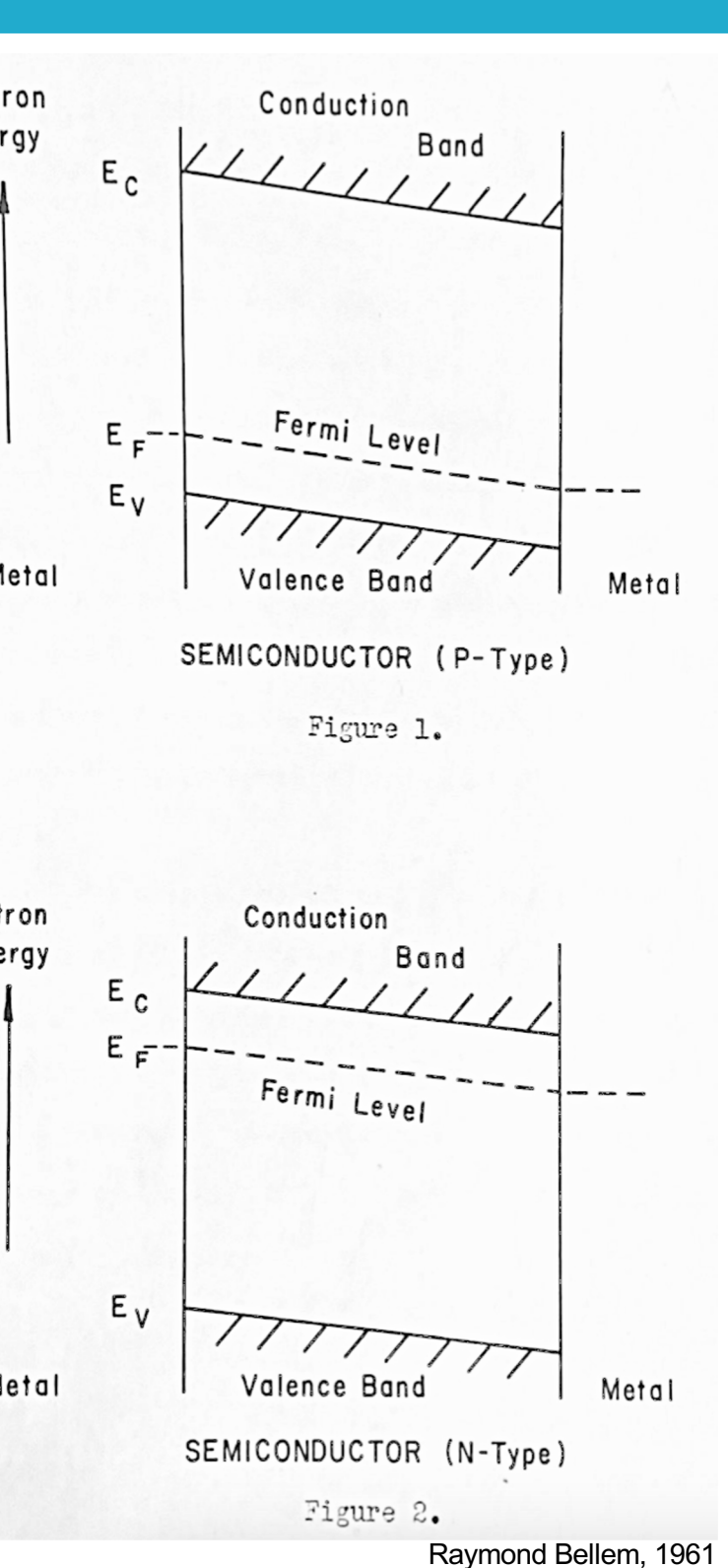
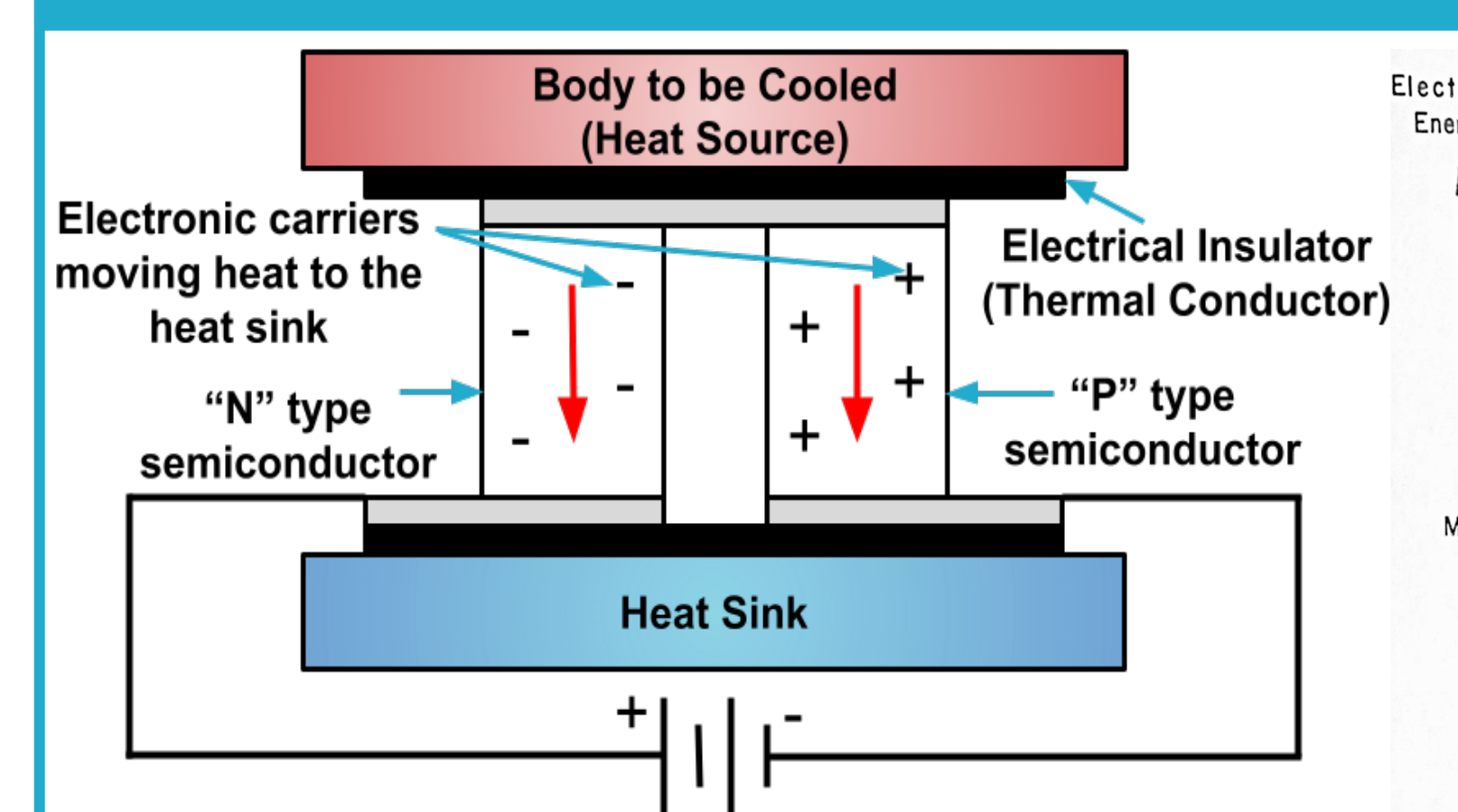
Design

Slug Moment Failure Testing

- System input of 0.7 Nm under 5G with factor of safety of 15.8
- System input of 0.8 Nm during assembly

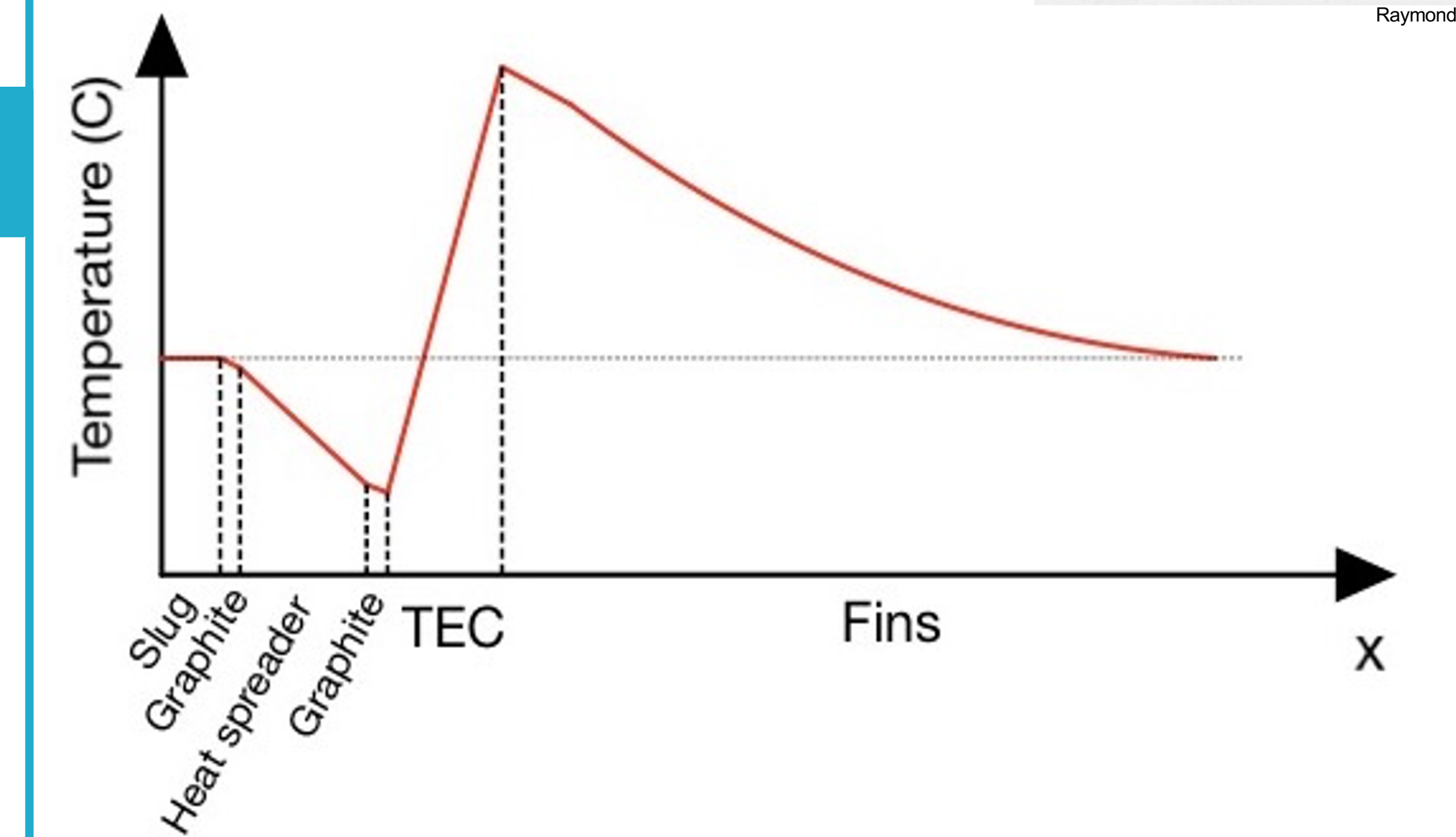
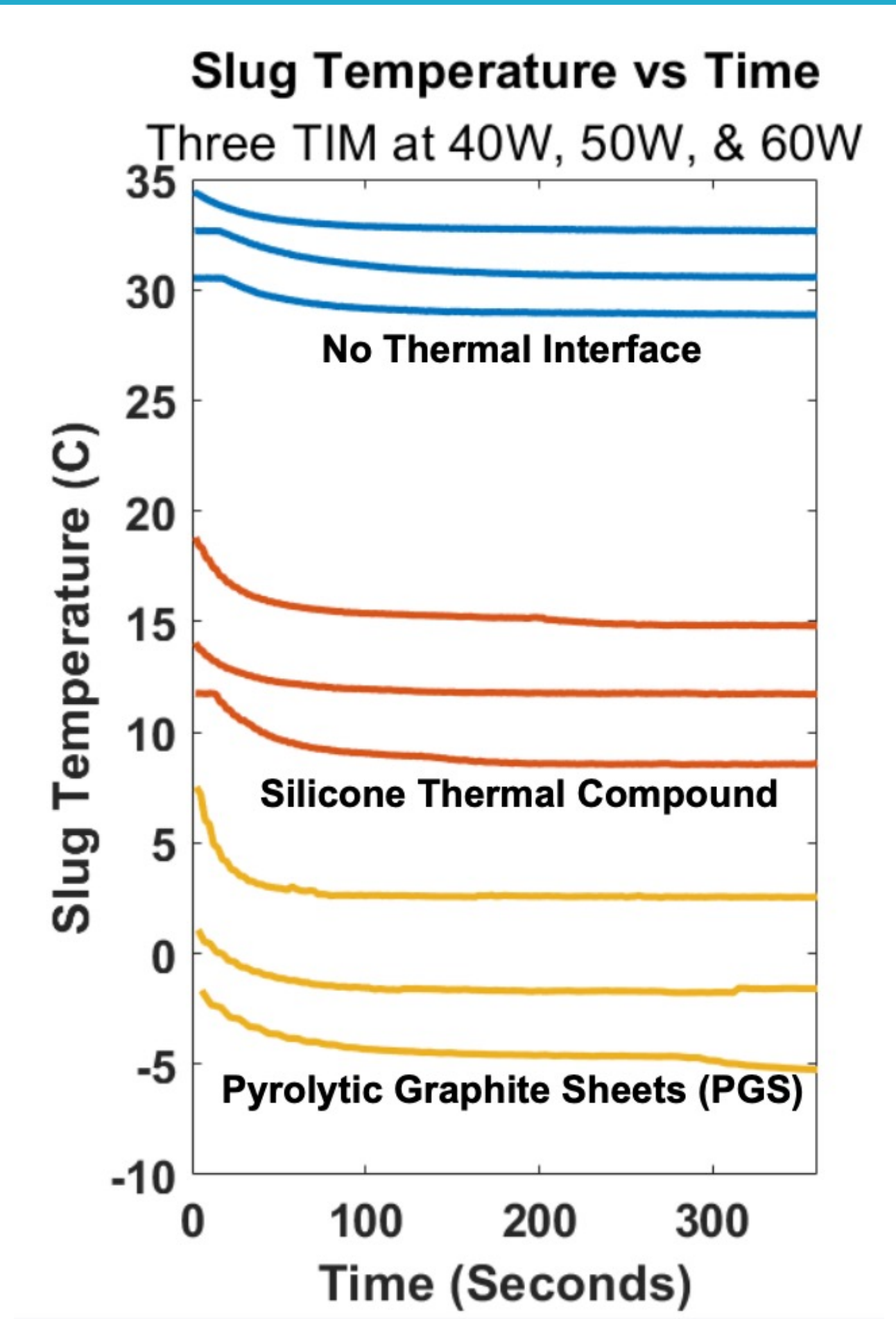
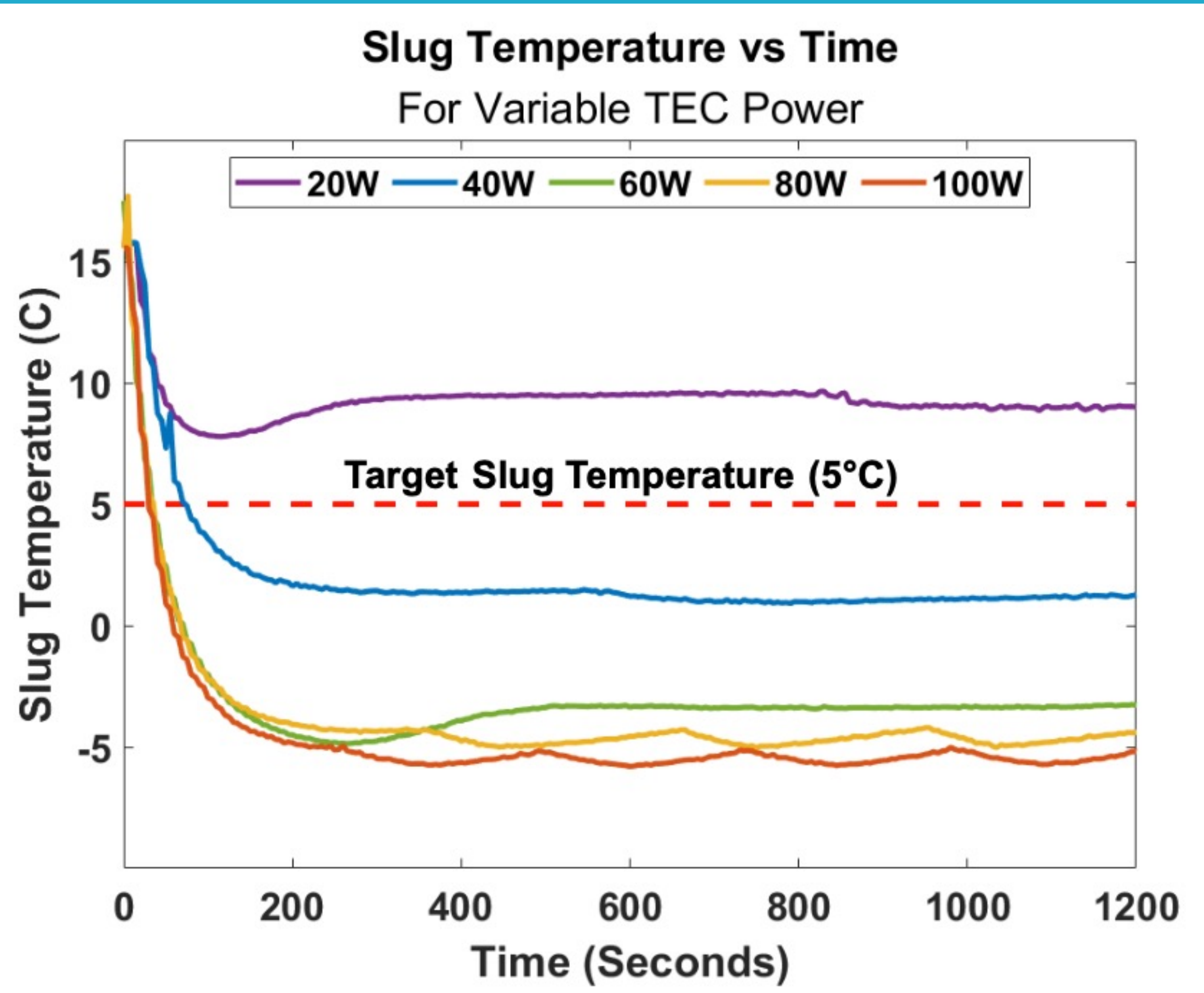


Thermoelectric Cooler (TEC)



- TEC devices create a temperature difference, driving heat flow through our system
- This is done by applying a current to a series circuit of 2 dissimilar metals with different base energies

Thermal Testing and Results



Conclusions and Future Work

- The system removes the concern for slug breakage
- Exceeding thermal requirements means a redesign for ease of manufacturing and assembly would be beneficial
- Thermal interface materials such as the graphite sheets had the greatest effect on thermal performance
- Copper has corrosion issues
- Our correlation between PAO and water for our design proves that our design exceeds cooling requirements